

Work Order ID 118367

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Item ID: D4635-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Ceiling Panel Assembly, LH
 Start Date: 7/02/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/02/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: scrap/destroy

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4635	E								

100 0.00

100

Hand Thermo

Hand Finishing Thermoforming

Memo

PULL FROM STK:
 1 X D4635-043 B120720
 REMOVE PARTS THAT CAN BE USED ON ANOTHER PANEL:
 1 X D4646-1 B114625 ✓
 1 X D4652-1 B111957 ✓
 1 X D4655-1 B117634 ✓
 1 X D4728-045 B116286
 1 X D4669-1 B117667 ✓
 1 X D4669-3 B111991 ✓
 1 X D4695-3 B113952 ✓
 1 X D4728-061 B116308
 1 X D4743-1 B114820
 3 X MS21919-WDG8 M128057

SCRAP/DESTROY BALANCE OF PANEL

① SAT 4/08/02

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 Item Name: Aft Ceiling Panel Assembly, LH
 Start Date: 7/02/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/02/14 Req'd Qty: 1.00 *1* Customer:
 Reference: scrap/destroy

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>MF</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	RETURN PARTS USING ORIGINAL B/N'S								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

U4407-02

Picklist Print

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Work Order ID: 118367

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Parent Item: D4635-043

D4635-043

Parent Item Name: Aft Ceiling Panel Assembly, LH

Start Date: 7/02/14

Required Date: 7/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A 12/08/09 New Issue DL
12/11/08 Doc Release DL
13/07/09 DL verf:DD

IPP Rev B
IPP Rev C Dwg. Update
IPP Rev D Dwg Update 14/01/20 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4635-043		Manufactured	No				Each	0.0000		1			
D4635-043									**				
Aft Ceiling Panel Assembly, LH													
D4646-1		Manufactured	No				Each	73.0000		-1			
D4646-1									**				
Plenum Cap Assembly													
					<u>Location</u>	<u>Loc Qty</u>							
					MF3	73							
					114006	46							
					114625	27							
D4652-1		Manufactured	No				Each	8.0000		-1			
D4652-1									**				
Air Valve, 1.16 Id Disk Type													
					<u>Location</u>	<u>Loc Qty</u>							
					MF	5							
					111958	5							
					MF3	3							
					111777	3							

B 120720

SAD

14/07/02

SAD

14/02/02

1

-1

SAD 14/07/02

(1)

B 111957

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Parent Item: D4635-043

D4635-043

Parent Item Name: Aft Ceiling Panel Assembly, LH

Start Date: 7/02/14

Required Date: 7/02/14

Start Qty: 1.00

Required Qty: 1.00

D4655-1

Manufactured No

Each

179.0000

-1

D4655-1

Speaker

**

SAD 14/07/02

Location

Loc Qty

Loc Code

MF3

63

111827

15

92333

6

93061

42

MF4

34

117634

34

MF5

38

112008

38

ST071

44

112009

44

D4669-1

Manufactured No

Each

38.0000

-1

D4669-1

Bracket

**

SAD 14/07/02

Location

Loc Qty

Loc Code

MF4

38

117667

38

D4669-3

Manufactured No

Each

24.0000

-1

D4669-3

Bracket

**

SAD 14/07/02

Location

Loc Qty

Loc Code

MF4

24

111991

24

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Parent Item: D4635-043

D4635-043

Parent Item Name: Aft Ceiling Panel Assembly, LH

Start Date: 7/02/14

Required Date: 7/02/14

Start Qty: 1.00

Required Qty: 1.00

D4695-3

Manufactured No

Each

20.0000

-1

D4695-3

Channel

SAD 14/07/02

Location

Loc Qty

Loc Code

MF1

4

117672

4

ST446

16

119845

6

121329

10

B113952

1

D4728-045

Manufactured No

Each

10.0000

-1

D4728-045

LH Cabin Speaker #3

SAD 14/07/02

Location

Loc Qty

Loc Code

MF5

10

116287

5

116288

5

116286

1

D4728-061

Manufactured No

Each

10.0000

-1

D4728-061

Cabin Lights Control Relay

SAD 14/07/02

Location

Loc Qty

Loc Code

MF5

10

116307

5

116310

5

116308

1

D4743-1

Manufactured No

Each

3.0000

-1

D4743-1

Speaker Grill

SAD 14/07/02

Location

Loc Qty

Loc Code

MF4

3

114820

3

1

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Parent Item: D4635-043

D4635-043

Parent Item Name: Aft Ceiling Panel Assembly, LH

Start Date: 7/02/14

Required Date: 7/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG8

Purchased

No

Each

482.0000

-3

MS21919-WDG8

**

SAD 14/07/02

Clamp

Location

Loc Qty

Loc Code

MF4

482

123900

10

m128057

472

3

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Shop Packet Print

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